|  |  |  |
| --- | --- | --- |
| **Referencia:** 1671/0/2 v.00  **Denominación:** Tarro 50ml FALDILLA | **Fecha plano :** 08/05/19  **Cavidades:** 2 / 2 | **Material :** PS  **Máquina :** 30 |

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| **Motivo informe** :  Homologació Figura B del motlle. |

***INFORME INYECCIÓN***

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| --- | --- |
| Es lliuren 10 injectades del tarro faldilla al departament de qualitat  La cavitat D és la de sempre, la cavitat B és la nova.  Deixem treballant la cavitat D fins homologació de la B.  Màquina 30. | |
| **Responsable Taller :** Joan Fíguls | **Fecha:** 13/05/19 |

***INFORME CALIDAD* ( Dimensional ).**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| |  |  |  |  | | --- | --- | --- | --- | | **Nº Cota** | **Nominal** | **PMMA** | | | **Fig. D** | **Fig. B** | | **1** | **Ø70,4** | 70,0 | 70,0 | | **2** | **Ø67,2** | 68,90 | **68,70** | | **3** | **Ø65,4** | 66,95 | 67,00 | | **4** | **Ø63,9** | 64,15 | 64,20 | | **5** | **Ø62,9** | 63,05 | 63,05 | | **6** | **2,5** | 2,35 | 2,25 | | **7** | **32,9** | 32,75 | 32,70 | | **8** | **30,0** | 29,50 | 29,50 | | **9** | **1,9** | 2,1 | 2,0 | | **10** | **Peso** | 32,45grs. | 32,25grs. | | |
| **Responsable Taller :** Quicu Estebanell | **Fecha:** 13/05/19 |

***INFORME FUNCIONAL***

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| |  |  |  |  |  | | --- | --- | --- | --- | --- | | **Nº Cota** | **Nominal** | **Fig. D** | **Fig. B** | **Resultat** | | **11** | **Muntatge manual** |  |  |  | | **12** | **Muntatge Automàtic** |  |  |  | |

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| ***Resultado dimensional :*** |

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| **Conclusiones** : |

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| **Responsable Calidad :** Quicu Estebanell  **Fecha :** 15/01/2019 |

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